



### What is a X-Ring?

A gasket in ring form, typically with a four lobed cross section, usually made of pliable rubber, plastic, PTFE (Teflon) or other similar material.

#### Reduced Rolling

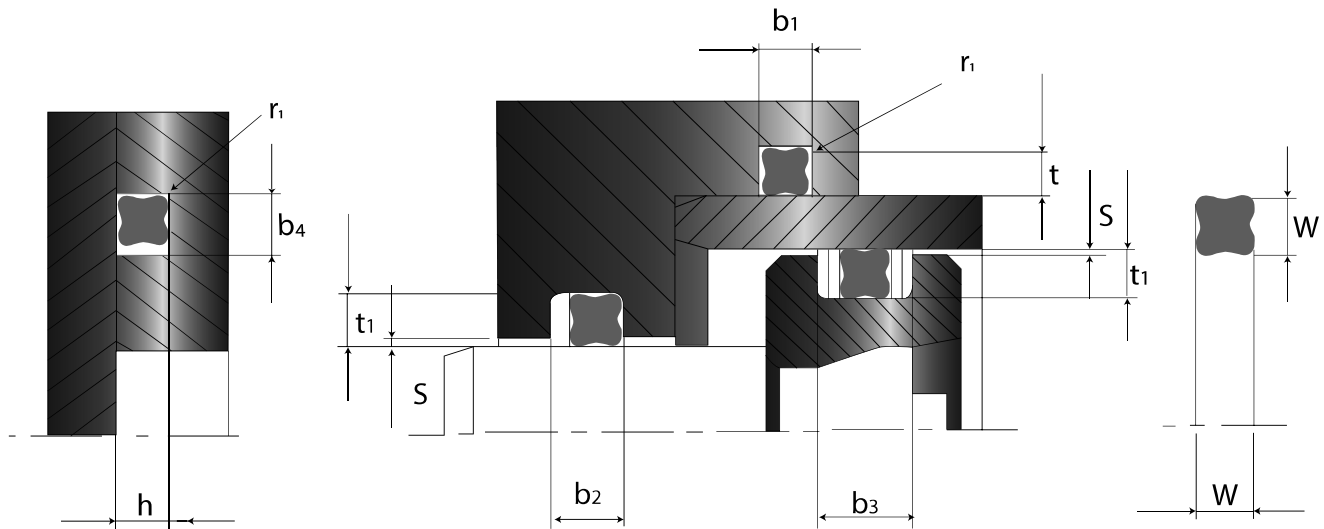
Superior X-rings unique shape allows them to travel along a shaft or rod with little risk of rolling. Much like a wheel, a circular shaped seal rolls with little resistance. This rolling can cause a seal to stretch, bind, wear prematurely and even fracture. The profile of the X-ring most resembles a square, which makes it much more difficult to roll within a gland.

#### Redundant Seal Profile

The Superior X-Ring is much like four O-rings combined into one. The "X" shaped profile provides two sealing points on the ID, OD and both faces. This redundant sealing point provides an extra layer or protection against leaking.

#### Sealing Surface Free of Parting Line

Another great benefit of the X shaped profile is that it allows room in the center of the seal for the mold parting line away from the sealing surfaces. Though it is possible to create a seal across a parting line, the absence of this means a more consistent sealing surface. This consistency requires less force and compression to create a robust seal.



X-Ring Design Reference

Thickness W	Radial Squeezing		Groove Dimensions					Radius r1	rad. Gap Smax.
	Dynamically max. / min.	Statically max. / min.	Groove Depth		Groove Width				
			Dynamically t1+0.05	Statically t/h+0.05	b1, b4+0.2	b2+0.2	b3+0.2		
1.02	0.300 / 0.115	0.350 / 0.165	0.8	0.75	1.2	-	-	0.1	0.03
1.27	0.330 / 0.145	0.430 / 0.245	1	0.9	1.4	-	-	0.1	0.03
1.52	0.350 / 0.165	0.450 / 0.265	1.25	1.15	1.7	-	-	0.22	0.04
1.78	0.360 / 0.175	0.460 / 0.275	1.5	1.4	2	3.4	4.8	0.22	0.05
2.62	0.400 / 0.215	0.450 / 0.265	2.3	2.25	3	4.4	5.8	0.3	0.08
3.53	0.430 / 0.205	0.530 / 0.305	3.2	3.1	4	5.4	6.8	0.4	0.08
5.33	0.560 / 0.250	0.710 / 0.400	4.9	4.75	6	7.7	9.4	0.4	0.1
7	0.700 / 0.350	0.950 / 0.600	6.4	6.2	8	10.5	13	0.6	0.1



# AS568 X-RING

## SIZE CHART



AS568 Dash #	Size (Inches)			Size (mm)		
	Inside Diameter	Cross Section	Tolerance	Inside Diameter	Cross Section	Tolerance
002	0.042	0.004	0.005	1.07	0.10	±0.008
004	0.070	0.005	0.007	1.78	0.13	±0.008
005	0.101	0.005	0.007	2.57	0.13	±0.008
006	0.114	0.005	0.007	2.90	0.13	±0.008
007	0.145	0.005	0.007	3.68	0.13	±0.008
008	0.176	0.005	0.007	4.47	0.13	±0.008
009	0.208	0.005	0.007	5.28	0.13	±0.008
010	0.239	0.005	0.007	6.07	0.13	±0.008
011	0.301	0.005	0.007	7.65	0.13	±0.008
012	0.364	0.005	0.007	9.25	0.13	±0.008
013	0.426	0.005	0.007	10.82	0.13	±0.008
014	0.489	0.005	0.007	12.42	0.13	±0.008
015	0.551	0.007	0.009	14.00	0.18	±0.008
016	0.614	0.009	0.011	15.60	0.23	±0.008
017	0.676	0.009	0.011	17.17	0.23	±0.008
018	0.739	0.009	0.011	18.77	0.23	±0.008
019	0.801	0.009	0.011	20.35	0.23	±0.008
020	0.864	0.010	0.012	21.95	0.23	±0.008
021	0.926	0.010	0.012	23.52	0.23	±0.008
022	0.989	0.010	0.012	25.12	0.25	±0.008
023	1.051	0.010	0.012	26.70	0.25	±0.008
024	1.114	0.010	0.012	28.30	0.25	±0.008
025	1.176	0.011	0.013	29.87	0.28	±0.008
026	1.239	0.011	0.013	31.47	0.28	±0.008
027	1.301	0.011	0.013	33.05	0.28	±0.008
028	1.364	0.013	0.015	34.65	0.33	±0.008
029	1.489	0.013	0.015	37.82	0.33	±0.008
030	1.614	0.013	0.015	41.00	0.33	±0.008
031	1.739	0.015	0.017	44.17	0.38	±0.008
032	1.864	0.015	0.017	47.35	0.38	±0.008
033	1.989	0.018	0.020	50.52	0.45	±0.008
034	2.114	0.018	0.020	53.70	0.45	±0.008
035	2.239	0.018	0.020	56.87	0.46	±0.008
036	2.364	0.018	0.020	60.05	0.46	±0.008
037	2.489	0.018	0.020	63.22	0.46	±0.008
038	2.614	0.020	0.022	66.40	0.51	±0.008
039	2.739	0.020	0.022	69.57	0.51	±0.008
040	2.864	0.020	0.022	72.75	0.51	±0.008
041	2.989	0.024	0.026	75.92	0.51	±0.008
042	3.239	0.024	0.026	82.27	0.61	±0.008
043	3.489	0.024	0.026	88.62	0.61	±0.008
044	3.739	0.027	0.029	94.97	0.69	±0.008
045	3.989	0.027	0.029	101.32	0.78	±0.008
046	4.239	0.030	0.033	107.67	0.78	±0.008
047	4.489	0.030	0.033	114.02	0.78	±0.008
048	4.739	0.030	0.033	120.37	0.78	±0.008
049	4.989	0.037	0.040	126.72	0.94	±0.008
050	5.239	0.037	0.040	133.07	0.94	±0.008
051	5.489	0.037	0.040	139.42	0.94	±0.008
052	5.739	0.037	0.040	145.77	0.94	±0.008
053	5.989	0.040	0.043	152.12	1.02	±0.008
054	6.239	0.040	0.043	158.47	1.02	±0.008
055	6.489	0.043	0.046	164.82	1.02	±0.008
056	6.739	0.043	0.046	171.17	1.02	±0.008
057	6.989	0.043	0.046	177.52	1.02	±0.008
058	7.239	0.046	0.049	183.87	1.14	±0.008
059	7.489	0.046	0.049	190.22	1.14	±0.008
060	7.739	0.046	0.049	196.57	1.14	±0.008
061	7.989	0.049	0.052	202.92	1.14	±0.008
062	8.239	0.049	0.052	209.27	1.14	±0.008
063	8.489	0.052	0.055	215.62	1.26	±0.008
064	8.739	0.052	0.055	221.97	1.26	±0.008
065	8.989	0.052	0.055	228.32	1.26	±0.008
066	9.239	0.055	0.058	234.67	1.26	±0.008
067	9.489	0.055	0.058	241.02	1.26	±0.008
068	9.739	0.055	0.058	247.37	1.26	±0.008
069	9.989	0.058	0.061	253.72	1.26	±0.008
070	10.239	0.058	0.061	260.07	1.26	±0.008
071	10.489	0.058	0.061	266.42	1.26	±0.008
072	10.739	0.061	0.064	272.77	1.38	±0.008
073	10.989	0.061	0.064	279.12	1.38	±0.008
074	11.239	0.064	0.067	285.47	1.38	±0.008
075	11.489	0.064	0.067	291.82	1.38	±0.008
076	11.739	0.067	0.070	298.17	1.38	±0.008
077	11.989	0.067	0.070	304.52	1.38	±0.008
078	12.239	0.070	0.073	310.87	1.38	±0.008
079	12.489	0.070	0.073	317.22	1.38	±0.008
080	12.739	0.073	0.076	323.57	1.38	±0.008
081	12.989	0.073	0.076	329.92	1.38	±0.008
082	13.239	0.076	0.079	336.27	1.38	±0.008
083	13.489	0.076	0.079	342.62	1.38	±0.008
084	13.739	0.079	0.082	348.97	1.38	±0.008
085	13.989	0.079	0.082	355.32	1.38	±0.008
086	14.239	0.082	0.085	361.67	1.38	±0.008
087	14.489	0.082	0.085	368.02	1.38	±0.008
088	14.739	0.085	0.088	374.37	1.38	±0.008
089	14.989	0.085	0.088	380.72	1.38	±0.008
090	15.239	0.088	0.091	387.07	1.38	±0.008
091	15.489	0.088	0.091	393.42	1.38	±0.008
092	15.739	0.091	0.094	399.77	1.38	±0.008
093	15.989	0.091	0.094	406.12	1.38	±0.008
094	16.239	0.094	0.097	412.47	1.38	±0.008
095	16.489	0.094	0.097	418.82	1.38	±0.008
096	16.739	0.097	0.100	425.17	1.38	±0.008
097	16.989	0.097	0.100	431.52	1.38	±0.008
098	17.239	0.100	0.103	437.87	1.38	±0.008
099	17.489	0.100	0.103	444.22	1.38	±0.008
100	17.739	0.103	0.106	450.57	1.38	±0.008
101	17.989	0.103	0.106	456.92	1.38	±0.008
102	18.239	0.106	0.109	463.27	1.38	±0.008
103	18.489	0.106	0.109	469.62	1.38	±0.008
104	18.739	0.109	0.112	475.97	1.38	±0.008
105	18.989	0.109	0.112	482.32	1.38	±0.008
106	19.239	0.112	0.115	488.67	1.38	±0.008
107	19.489	0.112	0.115	495.02	1.38	±0.008
108	19.739	0.115	0.118	501.37	1.38	±0.008
109	19.989	0.115	0.118	507.72	1.38	±0.008
110	20.239	0.118	0.121	514.07	1.38	±0.008
111	20.489	0.118	0.121	520.42	1.38	±0.008
112	20.739	0.121	0.124	526.77	1.38	±0.008
113	20.989	0.121	0.124	533.12	1.38	±0.008
114	21.239	0.124	0.127	539.47	1.38	±0.008
115	21.489	0.124	0.127	545.82	1.38	±0.008
116	21.739	0.127	0.130	552.17	1.38	±0.008
117	21.989	0.127	0.130	558.52	1.38	±0.008
118	22.239	0.130	0.133	564.87	1.38	±0.008
119	22.489	0.130	0.133	571.22	1.38	±0.008
120	22.739	0.133	0.136	577.57	1.38	±0.008
121	22.989	0.133	0.136	583.92	1.38	±0.008
122	23.239	0.136	0.139	590.27	1.38	±0.008
123	23.489	0.136	0.139	596.62	1.38	±0.008
124	23.739	0.139	0.142	602.97	1.38	±0.008
125	23.989	0.139	0.142	609.32	1.38	±0.008
126	24.239	0.142	0.145	615.67	1.38	±0.008
127	24.489	0.142	0.145	622.02	1.38	±0.008
128	24.739	0.145	0.148	628.37	1.38	±0.008
129	24.989	0.145	0.148	634.72	1.38	±0.008
130	25.239	0.148	0.151	641.07	1.38	±0.008
131	25.489	0.148	0.151	647.42	1.38	±0.008
132	25.739	0.151	0.154	653.77	1.38	±0.008
133	25.989	0.151	0.154	660.12	1.38	±0.008
134	26.239	0.154	0.157	666.47	1.38	±0.008
135	26.489	0.154	0.157	672.82	1.38	±0.008
136	26.739	0.157	0.160	679.17	1.38	±0.008
137	26.989	0.157	0.160	685.52	1.38	±0.008
138	27.239	0.160	0.163	691.87	1.38	±0.008
139	27.489	0.160	0.163	698.22	1.38	±0.008
140	27.739	0.163	0.166	704.57	1.38	±0.008
141	27.989	0.163	0.166	710.92	1.38	±0.008
142	28.239	0.166	0.169	717.27	1.38	±0.008
143	28.489	0.166	0.169	723.62	1.38	±0.008
144	28.739	0.169	0.172	729.97	1.38	±0.008
145	28.989	0.169	0.172	736.32	1.38	±0.008
146	29.239	0.172	0.175	742.67	1.38	±0.008
147	29.489	0.172	0.175	749.02	1.38	±0.008
148	29.739	0.175	0.178	755.37	1.38	±0.008
149	29.989	0.175	0.178	761.72	1.38	±0.008
150	30.239	0.178	0.181	768.07	1.38	±0.008
151	30.489	0.178	0.181	774.42	1.38	±0.008
152	30.739	0.181	0.184	780.77	1.38	±0.008
153	30.989	0.181	0.184	787.12	1.38	±0.008
154	31.239	0.184	0.187	793.47	1.38	±0.008
155	31.489	0.184	0.187	799.82	1.38	±0.008
156	31.739	0.187	0.190	806.17	1.38	±0.008
157	31.989	0.187	0.190	812.52	1.38	±0.008
158	32.239	0.190	0.193	818.87	1.38	±0.008
159	32.489	0.190	0.193	825.22	1.38	±0.008
160	32.739	0.193	0.196	831.57	1.38	±0.008
161	32.989	0.193	0.196	837.92	1.38	±0.008
162	33.239	0.196	0.199	844.27	1.38	±0.008
163	33.489	0.196	0.199	850.62	1.38	±0.008
164	33.739	0.199	0.202	856.97	1.38	±0.008
165	33.989	0.199	0.202	863.32	1.38	±0.008
166	34.239	0.2				